

INSTALLATION GUIDE



Kits 78101/78102

Tesla Model 3 AWD/RWD Tesla Model Y AWD FRONT APPLICATION

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation which could result in damage to the vehicle, minor to severe personal injury or death.



Protect your Air Lift Performance Purchase by Completing your Warranty Registration



Thank you for purchasing an Air Lift Performance product! Take a photo of your sales receipt and then scan the QR code to complete your online warranty registration.

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Video-enhanced installation guides

Visit airliftcompany.com/workshop/category/install-videos to access our installation video archive*.



Introduction

Air Lift Performance thanks you for purchasing the most complete, fully engineered high-performance air suspension made for the Tesla Model 3 AWD/RWD and Model Y AWD (78102). Read these installation instructions to correctly and safely set up the vehicle for a #lifeonair.

Air Lift assumes that the installer has the mechanical knowledge and ability to work on vehicle suspension systems and has basic tools necessary to complete a suspension replacement project. Special tools needed to complete the installation are noted on the *System Overview* page.

Air Lift reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Performance at **(800) 248-0892** or visit **www.airliftperformance.com**.

An Air Lift Performance air management system is highly recommended for this product. Learn more at air-lift.co/productlines.

NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



DANGER

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



WARNING

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CAUTION

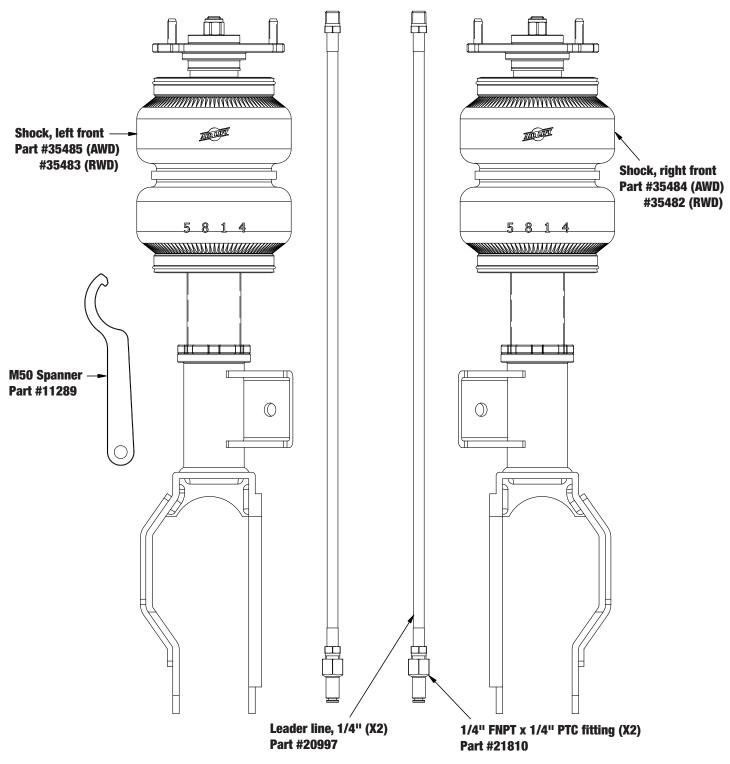
INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE VEHICLE OR MINOR PERSONAL INJURY.



Used to help emphasize areas of procedural importance and provide helpful suggestions.



System Overview



*AWD Kit 78102 pictured.



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

Installing the System

IMPORTANT SAFETY NOTICES



DO NOT INFLATE AIR SPRINGS WHILE OFF OF THE VEHICLE. DAMAGE TO ASSEMBLY MAY RESULT AND VOID WARRANTY.



DO NOT WELD TO OR MODIFY PERFORMANCE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.



AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

SECTION 1.

REMOVE THE SUSPENSION



RAISE THE FRONT OF THE VEHICLE WITH A JACK AT THE APPROVED LIFTING POINTS AND USE SAFETY STANDS TO SUPPORT THE VEHICLE.



Installation procedures show AWD vehicle. Lower mount may look different.

1. Open the hood and remove the cowl cover at the rear of the front luggage compartment.





2. Remove the cabin intake duct by pulling up to release the clips.







3. Remove the hood release cover by pulling up to release the clips. Once released, disconnect the hood release button connector.





4. Remove the attaching bolts for the underhood luggage compartment. Then remove the underhood luggage compartment from the vehicle.











5. Remove the cowl panel retaining push pin shown below from both sides.





6. Raise the vehicle and support with safety stands. Remove the front wheel.





7. Remove the stabilizer bar end link from the strut tab.







8. Loosen and remove the tie rod end nut. Separate the tie rod end from the steering knuckle.





9. Remove the ABS sensor wire from the upper control arm by releasing the clips from the control arm mounting points.





10. Remove the brake line bracket from the body (dual motor vehicles only).





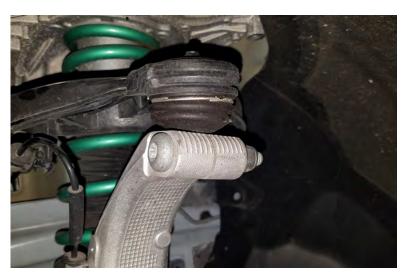


11.Loosen and remove the lower shock mount bolt.





12. Loosen and remove the upper ball joint retaining bolt. Separate the ball joint from the knuckle.







13. Remove the (4) bolts holding the upper control arm mount. It may be necessary to lift the cowl cover slightly to access the rear bolt. Do not discard the bolts. Remove the upper control arm mount and shock from the vehicle.







14. Remove the (3) upper shock mount nuts from the upper control arm mount and separate the shock from the upper control arm mount. Do not discard the upper mount nuts.





SECTION 2.

INSTALL THE AIR SUSPENSION

1. Begin applying thread sealant to the threads of the leader line. Tighten the fitting to the leader line (1 3/4 turns beyond hand-tight). Tighten the leader line into the air spring 1 3/4 turns beyond hand-tight.



2. Using the (3) previously removed upper shock mount nuts, install the Air Lift Performance shock on the upper control arm mount and torque the nuts to 23Nm (17 lb.-ft.).





3. Install the shock and upper control arm mount assembly with the (4) previously removed bolts. Torque the larger bolts (circled in yellow) to 62Nm (45 lb.-ft.) and the smaller bolts (circled in red) to 35Nm (25 lb.-ft.).







4. Install the upper ball joint into the knuckle and reinstall the ball joint retaining bolt. Torque the bolt to 56Nm (41 lb.-ft.).



5. Raise the lower control arm and reinstall the lower shock mount bolt and nut hand-tight. Do not torque the bolt at this time.



6. Reinstall the tie rod end into the steering knuckle. Install the retaining nut and torque to 180Nm (132 lb.-ft.).





7. Reinstall the stabilizer bar end link to the strut tab and torque the nut to 98Nm (72 lb.-ft.).



8. Reinstall the ABS sensor wire clips on the upper control arm.



9. Replace the brake line bracket on the body. Install the nut and torque to 6Nm (4.5 lb.-ft.). (Dual motor vehicles only)



10. Reinstall all previously removed panels and the underhood luggage compartment. Torque the underhood luggage compartment bolts to 5Nm (3.5 lb.-ft.).

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SECTION 3.

ROUTE THE AIR LINES



AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

- 1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension and steering components.
- 2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.

Finished Installation

This image shows the finished installation.



Congratulations!

You are now the proud owner of an industry leading Air Lift Performance air suspension system. Enjoy!



Before Operating

SET THE RIDE HEIGHT

1. Refer to the User Guide supplied with this kit to set up the suspension.

Torque Specifications								
Location	Nm	lbft.						
Upper shock mount nuts	23	17						
Small upper control arm mount bolts	35	25						
Large upper control arm mount bolts	62	45						
Upper ball joint retaining bolt	56	41						
Lower shock mount bolt	106	78						
Tie rod end nut	180	132						
Stabilizer end link nut	98	72						
Brake line mount nut	6	4.5						
Upper control arm bolts	50	36						
Underhood luggage compartment bolts	5	3.5						
Wheel lugnuts	175	129						

2. Upon successful completion of the installation, follow these pressure requirements for the air springs.







FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND **WILL VOID THE WARRANTY**.



CHECK FOR BINDING



MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR SPRINGS.

- 1. Inflate and deflate the system (do not exceed 8.6BAR [125 PSI]) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 2. Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks.

INSTALLATION CHECKLIST

Clearance — Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and make sure there is at least 13mm (1/2")
clearance from anything that might rub against the air spring. This should be checked with the air spring fully
inflated and fully deflated.
Leak — Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks must

Leak — Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks must
be eliminated before the vehicle is road tested.

Heat — Be sure there is sufficient clearance from heat sources, at least 152mm (6") from air springs and air
lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift
customer service at (800) 248-0892 .

Fastener	_	Recheck	all	bolts	for	proper	tora	ue.

Road — Inflate the air springs to recommended driving pressures (see previous page). Drive the vehicle 1	6km
(10 miles) and recheck for clearance, loose fasteners and air leaks.	

Operating instructions — If professionally installed, the installer should review the operating instructions
with the owner. Be sure to provide the owner with all paperwork that came with the kit.

DAMPING ADJUSTMENT

1. The dampers in this kit have 30 settings, or "clicks," of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (example shown here) or a 3mm hex key (not included).



- 2. Turn the adjuster clockwise (H) and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S) and the damping is softened.
- 3. Each damper in this kit is preset to "-24 clicks." This means that the damper is adjusted 24 clicks away from full stiff, which starts at 0. Counting up from full stiff is the preferred method of keeping track of, or setting, damping. This setting was developed on a 2020 Tesla Model 3 Dual Motor.

NOTE

The damping adjustment setting may need to be adjusted based on your preference.

For more information, refer to the User Guide.



Limited Warranty and Return Policy

Air Lift Company provides a 1-year limited warranty to the original purchaser of Air Lift Performance damper kits from the date of original purchase, that the products will be free from defects in workmanship and materials when used on vehicles as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy that is available online at **www.airliftperformance.com/warranty**.

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Need Help?

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2727 Snow Road Lansing, MI 48917 or P.O. Box 80167 Lansing, MI 48908-0167 Toll Free (800) 248-0892 • Local (517) 322-2144 • Fax (517) 322-0240 www.airliftperformance.com

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INSTALLATION GUIDE



Kit 78701

Tesla Model 3 AWD/RWD Tesla Model Y AWD REAR APPLICATION

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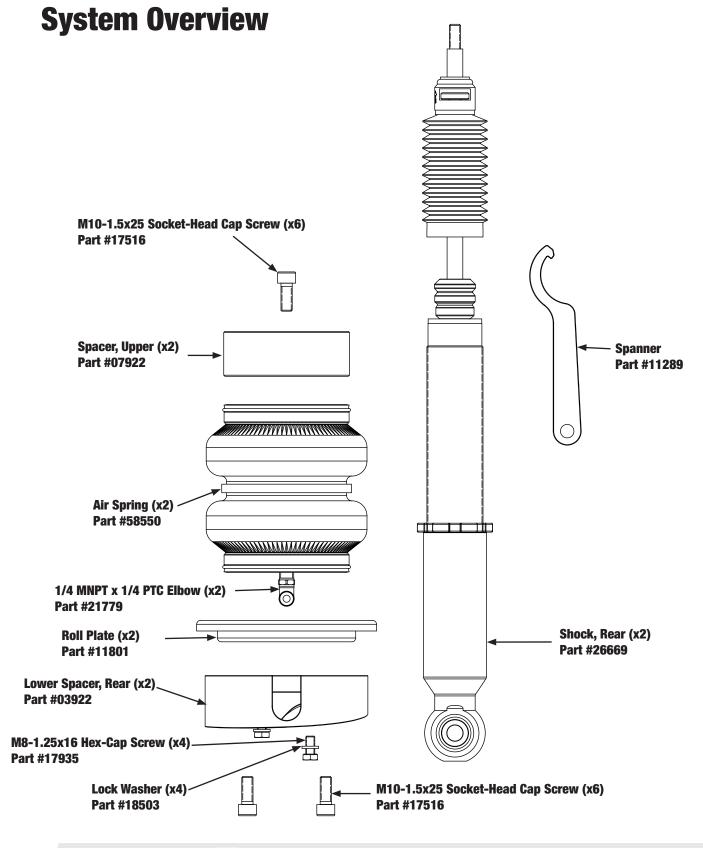
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STOP!

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Installing the System

IMPORTANT SAFETY NOTICES



DO NOT INFLATE AIR SPRINGS WHILE OFF OF THE VEHICLE. DAMAGE TO ASSEMBLY MAY RESULT AND VOID WARRANTY.



DO NOT WELD TO OR MODIFY PERFORMANCE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.



AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

SECTION 1.

PREPARE THE VEHICLE



RAISE THE REAR OF THE VEHICLE WITH A JACK AT THE APPROVED LIFTING POINTS AND USE SAFETY STANDS TO SUPPORT THE VEHICLE.

1. Raise the vehicle and support with safety stands. Remove the rear wheel.





2. Remove the lower control arm and the rear drive unit protective covers.









3. Loosen, but do not remove, the lower control arm inner pivot bolt.



4. Support the lower control arm with a jack. Loosen and remove the lower rear shock mount bolt and lower control arm outer pivot bolt.





5. Lower the jack to release the spring tension. Remove the rear spring and isolators from the vehicle.







6. Loosen and remove the upper shock mount bolts and remove the shock from the vehicle.







7. Remove the upper shock mount dust cap then loosen and remove the upper shock mount nut. Remove the upper mount from the shock. Do not discard the nut.





SECTION 2.

INSTALL THE AIR SUSPENSION

1. Install the upper shock mount on the Air Lift Performance shock with the previously removed nut. Torque the nut to 20Nm (15 lb.-ft.). Reinstall the upper mount dust cap.







2. Install the fitting and the roll plate on the air spring. Tighten fitting 1 1/2 turns beyond hand-tight.





3. Install the lower air spring spacer with the included M10 bolts. Torque the lower air spring spacer bolts to 55Nm (40 lb.-ft.).



Ensure fitting is pointed outward (as shown) before installing the lower air spring spacer.



4. Route the air line from the inner pivot point through the lower control arm at this time. Keep air line away from sharp corners and kinking.



5. Place the air spring in the lower control arm, making sure to align the shape of the lower spacer with the features of the lower control arm. Be sure to align the threaded mounting holes in the lower spacer with the holes in the lower control arm.





6. Install the included M8 bolts and split lock washers through the control arm to the air spring lower spacer. Torque the bolts to 25Nm (18 lb.-ft.).



7. Insert the upper shock mount into the chassis and install the bolts. Torque the bolts to 41Nm (30 lb.-ft.).





8. Raise the lower control arm with the jack while aligning the holes for the lower shock mount and lower control arm outer pivot. Reinstall the bolts and torque the control arm outer pivot bolt to 115Nm (85 lb.-ft.). Do not torque the lower shock mount bolt at this time.





9. Reinstall the lower control arm and rear drive unit protective covers. Torque the bolts for the lower control arm cover to 6Nm (4.5 lb.-ft.) and the bolts for the rear drive unit cover to 4Nm (3 lb.-ft.)



10. Slowly inflate the air spring to at least 3.45BAR (50 PSI) while guiding the upper air spring spacer to the chassis. This will ensure that the air spring is properly seated against the chassis.





SECTION 3.

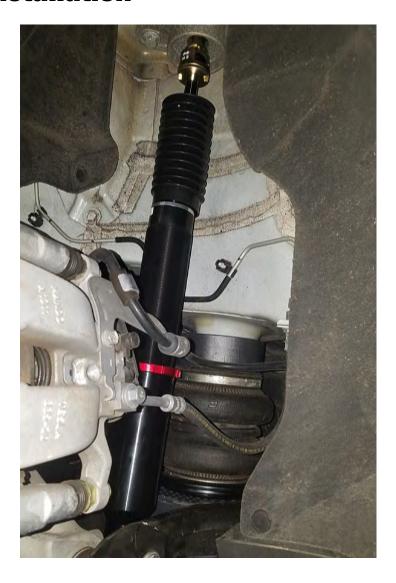
ROUTE THE AIR LINES



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- 1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension components and axle.
- 2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.

Finished Installation



Congratulations!

You are now the proud owner of an industry leading Air Lift Performance air suspension system. Enjoy!



Before Operating

SET THE RIDE HEIGHT

1. Refer to the User Guide supplied with this kit to set up the suspension.

Torque Specifications								
Location	Nm	lbft.						
Upper shock mount nut	20	15						
Lower air spring spacer to air spring bolts	55	40						
Lower air spring spacer to control arm bolts	25	18						
Upper shock mount bolts	41	30						
Lower shock mount to lower control arm bolt	115	85						
Lower control arm outer pivot bolt	115	85						
Lower control arm inner pivot bolt	115	85						
Lower fore link to subframe bolt	76	56						
Lower fore link to knuckle bolt	76	56						
Toe link to subframe bolt	85	62						
Toe link to knuckle bolt	76	56						
Upper fore link to subframe bolt	76	56						
Upper fore link to knuckle bolt	76	56						
Upper aft link to subframe bolt	134	98						
Upper aft link to knuckle bolt	134	98						

2. Upon successful completion of the installation, follow these pressure requirements for the air springs.







FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND **WILL VOID THE WARRANTY**.



CHECK FOR BINDING



MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR SPRINGS.

- 1. Inflate and deflate the system (do not exceed 125 PSI [8.6BAR]) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 2. Inflate the air springs to 75-90 PSI (5.2-6.2BAR) and check all connections for leaks.

INSTALLATION CHECKLIST

Clearance — Inflate the air springs to 75-90 PSI (5.2-6.2BAR) and make sure there is at least 1/2" (13mm) clearance from anything that might rub against the air spring. This should be checked with the air spring fully inflated and fully deflated.
${\bf Leak}$ — Inflate the air springs to 75-90 PSI (5.2-6.2BAR) and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.
Heat — Be sure there is sufficient clearance from heat sources, at least 6" (152mm) from air springs and air

		,	•	,		,	
lines. If a heat shield was included in the kit, install it.	If there	is no heat	shield,	but one is	required,	call Ai	r Lift
customer service at (800) 248-0892 .							

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Road	 Inflate the 	air springs to	recommended	driving	oressures	(see previoι	ıs page).	Drive the	vehicle 1	0
miles (16km) and re	echeck for clea	arance, loose fa	steners	and air lea	ıks.				

Operating instructions — If professionally installed, the installer should review the operating instructions
with the owner. Be sure to provide the owner with all paperwork that came with the kit.

DAMPING ADJUSTMENT

1. The dampers in this kit have 30 settings, or "clicks," of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (example shown here) or a 3mm hex key (not included).





2. Turn the adjuster clockwise (H) and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S) and the damping is softened.

3. Each damper in this kit is preset to "-18 clicks." This means that the damper is adjusted 18 clicks away from full stiff, which starts at 0. Counting up from full stiff is the preferred method of keeping track of, or setting, damping. This setting was developed on a 2020 Tesla Model 3 Dual Motor.

NOTE

The damping adjustment setting may need to be adjusted based on your preference.

For more information, refer to the User Guide.



Limited Warranty and Return Policy

Air Lift Company provides a 1-year limited warranty to the original purchaser of Air Lift Performance damper kits from the date of original purchase, that the products will be free from defects in workmanship and materials when used on vehicles as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy that is available online at **www.airliftperformance.com/warranty**.

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